

## LT Production Plant machinery - Asset

Sr. No.	Description	Capacity	Qty.	Year of Installation	Remarks
01	Anand W/d M/c 11 dies	-- 800 mtrs/min	01	2000	
02	Wire Drawing machine - Silvasa 4 dies. With Control panel Ac variable Drive VT - 240S	104 Kg /Hr	01	2010	
03	Anand St. M/c Upto 7 strands 97mtrs/min		01	2000	
04	1+60 St. M/c Complete with Payoff – 2200mm Take up – 2800mm Electric motors & drives - Siemens	Upto 60 strands	01	2010	
05	1+30 St. M/c Complete with 2000mm payoff & 2600m take up, Electrical drives	Up to 30 Strand	01	2010	
06	65mm-Extruder. M/c Complete with payoff, caterpillar & take up unit, electrical & drives	Up to 40 mm dia. 180 kgs/hr	01	1992	15 sets of die and tip
07	75mm-Extruder . M/c, suitable for XLPE & PVC Complete with payoff, caterpillar & take up & electrical & drives	Upto 50mm dia 225 kgs/hr--	01	1992	15 sets of die and tip
08	Grinder Machine- 75 Ext, with electricals	400 kgs/hr--	01	1992	
09	Mixer Machine 75 Ext with electricals	400kgs/hr	01	1992	
10	90mm Extruder . M/c , suitable for XLPE & PVC Complete with payoff, caterpillar, take up & electrical	Up to 70 mm dia 350kgs/hr	01	2000	18 sets of die and tip
11	Mixer Machine 90 Ext, with electricals	400 kgs/hr	01	2000	
12	80mm Extruder. M/c , suitable for XLPE & PVC Complete with payoff, caterpillar, takeup & electrical & drives	Up to 70 mm dia 450 kgs/hr	01	2010	12 sets of die and tip
13	120mm Extruder. M/c , suitable for XLPE & PVC Complete with payoffs – 2 nos, caterpillar, takeups – 2 nos & electrical & drives	Up to 88 mm dia 550 kgs/hr	01	2000	
14	Grinder Machine 120 Ext.with electricals	500 kgs/hr	02	2000	
15	Mixer Machine 120 Ext. With electricals	500 kgs/hr	02	2010	
16	120mm -Extruder. M/c , suitable for XLPE & PVC Complete with payoff, caterpillar, takeup & electrical & drives	Upto 88 mm dia 600kgs/hr	01	2010	23 sets of dies and tips
17	Mixer Machine 120 Ext-N with electrical	700kgs/hr--	01	2010	

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18	45 Ext. m/c for PVC, Complete with payoff, cooling tourgh, capstan, take up unit, with all electricals	120 kgs/hr--	01	2010	
19	1+3 Laying M/c	1+3 core Bobbin size 2100mm	01	1992	
20	1+3 Laying M/c	1+3 Bobbin size 1600mm	01	2007	
21	1 + 60 Armouring m/c Suitable for strips & wires, Complete with payoff, 2400mm, Take up unit 2600 mm With material loading arrangement All eletricals & drives	Spool size 450mm	01	2000	
22	1 + 30 Vertical Armouring m/c, suitable for strips & wires, Complete with payoff- 2000mm Take up – 2400mm With material loading arrangement All electrical & drives.	Spool size 500mm	01	2000	
23	1+30 Armouring m/c Suitable for strips & wires, Complete with payoff- 2000mm, take up unit- 2600mm With material loading arrangement All electrical & drives	Spool size 500mm	01	2010	
24	1+72 Armouring Suitable for strips & wires, Complete with payoff- 2800mm, take up – 3200mm With material loading arrangement All electrical & drives	Spool size 630mm	01	2010	
25	Oil Pump Station (OP)	--	01		
26	SPARK TESTER	0 to 33 KV	04	2010	
27	SIO PLAST LINE 65 ,90 ,120 Ext. with triple extrusion cross head Complete with <ul style="list-style-type: none"> <li>• 2 nos. payoff – 2600mm</li> <li>• Triple cross head</li> <li>• 60mm extruder</li> <li>• 120mm extruder</li> <li>• 90 mm extruder</li> <li>• Caterpillar</li> <li>• 2 nos. Take up units : 2800mm</li> <li>• Electrical drives &amp; PLC system</li> </ul>	--	01	2010	09 sets of dies and tools
29	Over head crain	1 ton	02		

Sr. No.	Description	Capacity	Qty.	Year of Installation	Remarks
30	XLPE Curring Tank	18 kmtrs/day--	01	2005	
31	Drum Twister Complete with <ul style="list-style-type: none"> <li>• 4 nos. Payoofs -2000mm</li> <li>• Filler feeders</li> <li>• Closing die</li> <li>• Sector correction unit</li> <li>• Rotating caterpillars</li> <li>• Take up unit – 2000mm</li> <li>• Hydraulic lifters</li> <li>• Electrical drives &amp; PLC</li> </ul>	--	02	2010	
32	EOT Crane (CABLE) SAFEX	5 Ton	01	2000	
33	EOT Crane (CABLE)VIKRANT	3 Ton	01	2008	
34	EOT Crane (Curing Tank) - safex	3 Ton	01		
35	SPOOLING MACHINE	630mm spool size	03	2010	
36	SPOOLING MACHINE	630mm spool size	03	2010	
37	SPOOLING MACHINE	630mm spool size	01		
38	REWINDING MACHINE Payoff : 2600 mm Take up : 2800 mm With auto traversing	--	01		
39	REWINDING MACHINE Payoff : 2600mm Take up : 2600mm With auto traversing	--	01		
40	REWINDING MACHINE Payoff : 2600 mm Take up : 2600mm	--	01	2010	
41	COMPRESSOR : Atlas Compco Make : 86 CFM with electrical panel	GA 15	02	2010	
42	COMPRESSOR : Atlas Compco Make : 86 CFM With electrical panel	GA 18	01	2010	
43	COMPRESSOR : Atlas copco make 48 CFM With electrical panel	GA 5	01	2010	
44	Water Softening Plant	--	01	2010	
45	Cooling Tower	100 TR	01	2010	
45	Cooling Tower	80 TR	01	2011	New
46	CHILLING PLANT "AMI " Make	10 TR	01	2010	
47	Steam Boiler make "Energy Pack" With pressure control systems & electrical panels	1000 kg/hr	01	2010	
48	Pressure steam curing chamber	50 kmtrs/day	01	2010	
49	72 Armour Spools	500 mm flange size	125 nos	2010	
50	Hoist : Indef	500 kg	02 nos	2010	

Sr. No.	Description	Capacity	Qty.	Year of Installation	Remarks
51	Copper Taping m/c Complete with : <ul style="list-style-type: none"> <li>• Payoff : 2800mm</li> <li>• Tapping head with 2 spindle</li> <li>• aterpillr</li> <li>• Take up unit : 2800mm</li> </ul>		01	2010	
52	60+1 Laying spools		220 nos	2010	
53	Hoist : Indef	500 kg	02 nos	2010	
54	Pressure But welding machine		3 nos	2010	
55	Electric Arc machine		4 nos	2010	
56	XLPE Curing Tank			2010	
57	MS Process Drum D/T TAKE UP : 1800mm flange size		17 nos	2010	
58	MS Process drum Pay off D/T : 2000mm flange size		13	2010	
59	2600 mm MS Drums	10 MT each	18	2010	
60	1+30 Arm spools	450mm flange size	87	2010	
61	Gas Cylinder	19 Kgs	05		
62	Laser printing machine for cable printing		05		Videojet make
63	Cable Cutters	16" blade size	02		
64	MS Small lying spools		24		
65	MS Big lying spools		20		
66	Sequential Marking Machines		03		
67	T.C Compact Dies		18		For Standing
68	Water Pumps	5 HP	02		Crompton Greaves
69	Water Pumps	10 HP	01		Crompton Greaves
70	Heating Oven		02		
71	Trolley for Material Handling	2 MT	02		
72	Digital Vernier Caliper	0-150 mm	04		Mitutoyo
73	Pressure welding heavy duty	5 mm	01		
74	Heavy duty butt welder	10 mm	01		
75	2100 mm MS process drums		12 nos		For Arm/stranding
76	Heavy duty Bull block ( Silvasa )	9.5 mm	01		